



RZR Head Studs

Installation Steps

- 1. Install the head.**
- 2. Install the studs with the broached hex heads facing upwards. Bottom out the studs.**
- 3. Apply a small amount of Fastener Assembly Lubricant on both sides of the washers. Install the washers.**
- 4. Apply a small amount of Fastener Assembly Lubricant on the threads of the stud. Install the nuts.**
- 5. Following the pattern below, torque the nuts from the center of the head outward in four steps as follows:**

- A. 18 ft-lbs**
- B. 35 ft-lbs**
- C. 55 ft-lbs**
- D. 70 ft-lbs**

